



## TECHNICAL DATA Accutom-10

		Accutom-10
Capacity	Height x Length	50 x 130 mm (2" x 5.1")
	Cutting length	40 mm/195 mm (1.6"/7.7") for 25 mm diameter
Cut-off wheel	Diameter	75 mm (3") - 150 mm (6")
	Arbor diameter	12.7 mm (0.5")
Grinding capacity	Height x Length	N/A
Motor	Rotational speed	300 - 3000 rpm, adjustable in steps of 50 rpm
	Cutting feed speed	Feed speed: 0.005 - 3 mm/s, adjustable in steps of 0.005 mm/s
	Positioning speed	Y = 13 mm/s
	Positioning length	Y direction: 110 mm (precision 0.1 mm)
Specimen holder arm	X-movement	Yes
	Rotation	Yes
	Oscillation	Yes
	Automatic rotation of specimen holder (before cutting)	No
	Positioning speed	X = 10 mm/s
	Positioning length	X direction: 60 mm (precision 0.005 mm)
Software and electronics	Controls	Touch pad, Turn/push knob
	Display	LCD, TFT-color 5.7", 320 x 240 dots with LED back light
Safety standards		See the Declaration of Conformity
REACH		For information about REACH, contact your local Struers office.
Operating environment	Surrounding temperature	5 - 40 °C (41 - 104 °F)
	Humidity	< 85 % RH non-condensing
Power supply	Voltage/frequency	200-240 V (50-60 Hz)
	Power inlet	1-phase (N+L1+PE) or 2-phase (L1+L2+PE)
		The electrical installation must comply with Installation Category II
	Power S1	1080 W
	Power S3	N/A
	Power, idle	45 W
	Current, max.	9.1 A
Cooling system	Built-in	4.75 L (1¼ gallon), 1.6 L/min (0.4 gallon/min)





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Exhaust	Recommended capacity	30 m³/h (1060 ft³/h)
Advanced features	X-table, automatic	No
	X-stand, manual	No
	Rotary stand	No
Safety Circuit Categories/Performance Level	Guard safety switch system	PL d, Category 3
		Stop category 0
	Guard lock	PL b, Category 3
		Stop category 0
	Hold-to-run function	PL d, Category 3
		Stop category 0
	Emergency stop	PL c, Category 1
		Stop category 0
	Unintended start of fluid system	PL b, Category 3
	Speed monitoring - cut-off wheel/cup wheel consol	PL d, Category 3
	movement	Stop category 0
	Rotational speed of cut-off wheel/cup wheel monitoring	PL d, Category 3
Residual Current Circuit Breaker (RCCB)		N/A
Noise level	A-weighted sound emission pressure level at workstations	LpA = 67 dB(A) (measured value). Uncertainty K = 4 dB
Vibration level	Declared vibration emission	N/A
Dimensions and weight	Width	64.6 cm (25.4")
	Depth, with plug	78 cm (30.7") with plug
	Height, guard closed	44 cm (17.3"), guard closed
	Height, guard open	91 cm (35.8"), guard open
	Weight	68 kg (150 lbs)

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