

TECHNICAL DATA

Tegramin-25

| | | Tegramin-25 |
|--------------------------|------------------------------------|---|
| Capacity | Individual specimens | Diameter: 6 x 40 mm / 3 x 50 mm |
| | Specimen holder | Diameter: 140 mm |
| Disc | Diameter | 250 mm (10") |
| | | 40 - 600 rpm, variable in steps of 10 rpm |
| | Rotational direction | Counter-clockwise |
| | Motor power | |
| | - Continuous (S1) | 750 W (1.0 hp) |
| | - Maximum (S3) | |
| | | 1125 W (1.5 hp) |
| Specimen mover head | Individual specimen | |
| | - Force | 5 - 50 N in steps of 5 N |
| | - Specimen height | 8 - 35 mm (0.31 - 1.37") |
| | Specimen holder | - |
| | - Force | 30 - 300 N in steps of 10 N |
| | - Specimens height | 12 - 31 mm (0.45 - 1.22") |
| | Rotational speed | 50 - 150 rpm, variable in steps of 10 |
| | Rotational direction | Clockwise / counter-clockwise |
| | Motor | 120 W |
| | Torque | 7.5 N·m (5.6 ft·lbf) |
| Features | Material removal sensor (built-in) | 50 - 5000 μm in steps of 10 μm |
| | Methods Included | Struers Metalog Guide methods: 10 |
| | | Custom made methods: max 200 |
| Options | Automatic dosing, up to 7 pumps | Yes |
| | Transparent cover | Yes |
| | Safety cover | Yes |
| | Recirculation cooling system | Cooling System 3 |
| Software and electronics | Controls | Touch pad, turn/push knob |
| | Display | LCD, TFT-color 5.7", 320 x 240 dots with LED back light |
| Safety standards | | CE-labeled according to EU directives |
| REACH | | For information about REACH, contact your local Struers office. |
| Operating environment | Surrounding temperature | 5 - 40°C (41 - 104°F) |
| | Humidity | 35 - 85% RH non-condensing |





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| Power supply | Voltage/frequency | 200 - 240 V (50 - 60 Hz) |
| | Power, inlet | 1-phase (N+L1+PE) or 2-phase (L1+L2+PE) |
| | | The electrical installation must comply with Installation Category II |
| | Power, nominal load | 1060 W |
| | Power, idle load | 13 W |
| | Current, nominal load | 5.3 A |
| | Current, maximum load | 10.0 A |
| | Current, largest load | 3.0 A |
| Water supply | Pressure, tap water | 1 - 9.9 bar (14.5 - 143 psi) |
| | Flow, tap water | Min. 1 L/min (0.3 gpm) |
| | Water inlet, connection | Diameter: 3/4" |
| | Water outlet, connection | Diameter: 40 mm (1 1/2") |
| Air supply | Pressure, compressed air | 6 - 9.9 bar (87 - 143 psi) |
| | Flow, compressed air | Min. 3.5 L/min (0.9 gpm) |
| | Air quality, compressed air | The air supplied must be of Class 5.6.4. or better, as specified in ISO 8573-1 |
| | Air inlet, compressed air, connection | Diameter: 6 mm (1/4") |
| Exhaust (with cover | Connection | Diameter: 50 mm (2") |
| only) | Recommended capacity | 50 m³/h (1750 ft³/h) at 0 mm water gauge |
| Safety Circuit | Emergency stop | Stop category 0, EN60204-1 |
| Categories / Performance Level | | PL c, Category 1, EN13849-1 |
| | Cover | Software control only. |
| | | Not safety rated. |
| | Safety cover | Stop category 0, EN60204-1 |
| | | PL c, Category 1, EN13849-1 |
| Residual Current Circuit Breaker RCCB) | | Type A, 30 mA (or better) is required |
| Noise level | A-weighted sound emission pressure level at | LpA = 66 dB(A) (measured value). Uncertainty K = 4 dB(A) |
| | workstations | Measurements made in accordance with EN ISO 11202 |
| Vibration level | Declared vibration emission | Total vibration exposure to upper parts of the body does not exceed 2.5 m/s². |





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| Dimensions and weight (without cover) | Height | 56 cm (22") |
| | Width | 67.5 cm (26.6") |
| | Depth | 75 cm (29.5") |
| | Weight | 90 kg (198 lb) |
| Dimensions and weight (with cover / safety cover) | Height - cover closed / cover open | 58.2 cm (22.9") / 90 cm (35.4") |
| | Width | 67.5 cm (26.6") |
| | Depth | 75 cm (29.5") |
| | Weight | 98 kg (216 lb) |

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